
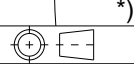


3D VIEW PHASE 2

Exec. of steelstructures according to EN 1090-2:2008/A1:2011
 Acceptance criteria Welds according to EN ISO 5817
 Execution class: EXC2 - Qualitylevel C
 Essential tolerance class: 1
 Preparation grade: 0

2	Definitief	09.07.2020	4DSE
1	Ter controle	04.05.2020	4DSE
Rev. no.	Revision description	Revision date	Check
PROJECT		Designer: Kampstaal	
HOB Nuon		Date: 15.04.2020	
SUBJECT:		Scale: See view	
3D VIEW PHASE 2			
BUILDER:			
Aannemingsmaatschappij Friso B.V.		 <small>0038-CPR-RQ4867269</small>	
MATERIALGRADE: S355JR/S355J2H			
double sided fillet welds*)	hollow section joint in Trusses*)	welds by stiffener-plates*)	
S235 & S275: a=0,45°	S235 & S275: a=1	a=0,71° stiffener-plate	
S355: a=0,55°	S355: a=1,1°	*) Unless otherwise stated	
BOLTGRADE 8.8, UNLESS OTHERWISE STATED		PROJECTION 	

	Project:	119174
	Drawing:	205
<small>T: +31 (0)527 - 69 80 20 F: +31 (0)527 - 69 94 05 W: www.kampstaal.com</small> <small>DISTRIBUTIEWEG 10 8304 BU • POSTBUS 1009 8300 BA EMMELOORD</small>	Status:	AO
	Ter controle	