


Exec. of steelstructures according to EN 1090-2:2008/A1:2011
 Acceptance criteria Welds according to EN ISO 5817
 Execution class: EXC2 - Qualitylevel C
 Essential tolerance class: 1
 Preparation grade: 0

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|---|--------------|------------|------|
| 2 | Definitief | 09.07.2020 | 4DSE |
| 1 | Tek controle | 04.05.2020 | 4DSE |

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| Rev. no. | Revision description | Designer | Kampstaal |
| PROJECT | HOB Nuon | Date | 15.04.2020 |
| SUBJECT | ROOF PHASE 2 | Scale | See view |

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| BUILDER: | Aannemingsmaatschappij Friso B.V. |  |
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| MATERIALGRADE: | S355JR/S355J2H | welds by stiffener-plates*) |
| double sided fillet welds*) | hollow section joint in Trusses*) | a=0,7t stiffener-plate |
| S235 & S275: a=0,45t* | S235 & S275: a=t | *) Unless otherwise stated |
| S355: a=0,55t* | S355: a=1,1t* | |

BOLTGRADE 8.8, UNLESS OTHERWISE STATED PROJECTION 

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|---|-----------------|
|  | Project: 119174 |
| Drawing: 200 | Size: A0 |
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| Takis Structures model 119174-HOB Nuon plotted on: 09.07.2020 | |